Foam Recovery and Destruction





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ARB Workshop on Stationary High-GWP Early Action Items

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Outline

- Background
- Greenhouse Gases in Insulating Foam
- Data Sources and Inventory Development
- Emissions and Trends
- Current Recovery & Destruction Programs
- Potential Control Strategies & Costs
- Key Questions and Issues
- Working Group Formation
- Timeline & Contact Information

Background

- Foam Recovery & Destruction Program
 Recommended as Early Action Measure:
 - High-Global Warming Potential (GWP) Greenhouse Gas (GHG) insulating poly foams are potentially in every building, refrigerator, and freezer
 - Foams are a large source of gases that are greenhouse gases and ozone-depleting substances
 - Reduction of emissions from foam will benefit efforts to mitigate climate change and stratospheric ozone depletion

Background (continued)

Foams <u>Included</u> in Early Action

- Rigid poly insulating foams with High-GWP GHGs:
 - Polyurethane (closed cell, non-flexible)
 - Polyisocyanurate
 - Phenolic Foam
 - Spray-in Foam
 - XPS (Extruded Polystyrene) Boardstock & Panels

Foams Not Included in Early Action

- Materials with minimal to no GHGs:
 - Polystyrene (Styrofoam®) packaging material
 - Open cell foams (flexible polyurethane, etc.)

Banks of High-GWP GHGs in Foam

Banks of High-GWP GHGs in Foam:

- Banks are sources of gases within existing foam that is still being used as insulation in appliances, buildings, and transport refrigerated units
- Largest source of current and future emissions are from the banks of foam
- Banks of existing foam will continue to be an emissions source for 50-70 years

Sources of High-GWP GHG Foam Banks

- Sources of High-GWP GHG Foam Banks:
 - Building insulation (rigid poly foams) 64%
 - Appliances (refrigerators, freezers) 29%
 - Commercial refrigeration units 4%
 - Transport refrigerated units 2%
 - Miscellaneous (water heaters, picnic coolers, dashboards, surfboards) – <1%

Greenhouse Gases in Insulating Foam

Transition of High-GWP GHGs used in Foam

Foam Gas	Dates Used	ODS	GWP
CFC-11	1930s-1995	Yes	4,600
HCFC-141b	1996 — now (from stockpiles)	Yes	700
HFC-134a	2000 – now	No	1,300
HFC-245fa	2005 - now	No	950

Source: IPCC/TEAP, 2002. Safeguarding the Ozone Layer and the Global Climate System

Foam Emission Pathways

Process/Location	Loss of Gas	Note
Manufacture	4—100%	Each foam type unique
During Life of Insulation	0—2.5% per year	Average loss 1% per year
Recycling/Disposal	Up to 25%	Shredding/ breakage
Landfilled	0.5—2.5% per year	Average loss 1% per year

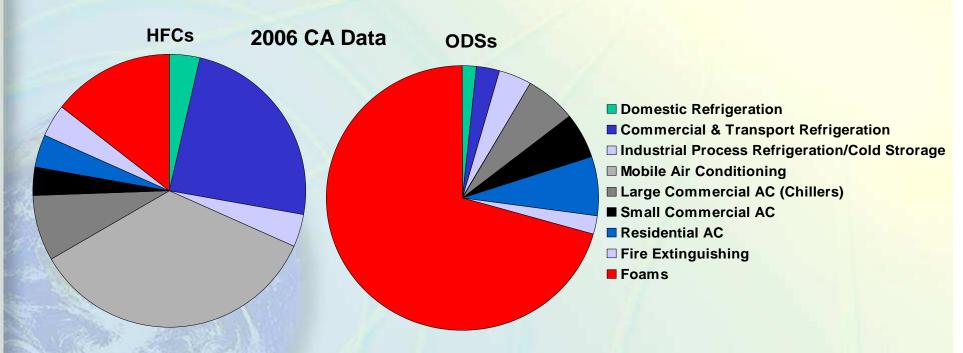
Source: USEPA, U.S. High GWP Emissions 1990-2010: Inventories, Projections and Opportunities for Reductions, EPA 000-F-97-000, June 2001.

Data Sources and Inventory Development

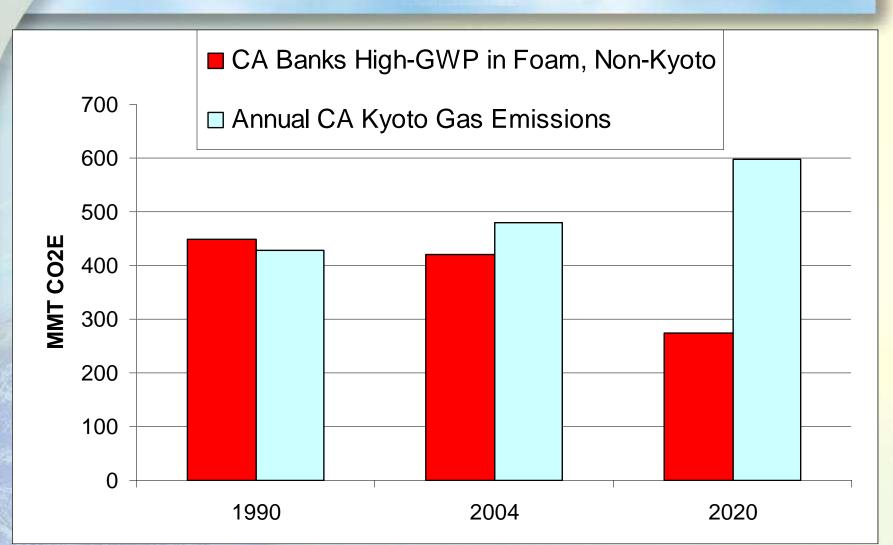
- US EPA Vintaging Model Used to Calculate Emissions and Banks
 - Designed specifically for ODS & High-GWP GHG stationary sources
 - Uses top-down and bottom-up data, but not 100% complete
 - National estimates scaled to California population
- Caleb Management Services
 - Will conduct a complete Foam Inventory & Emissions Study (specific to California)
 - Data available by June 2009
- Lifecycle Analysis of High-GWP GHGs to be contracted Spring 2008, completed late 2009

Banks of High-GWP GHGs in Foam (Compared to all High-GWP GHG Sources)

- Major CA Bank Sources (all High-GWP GHGs) in 2006 CA proportion of est. banks from USEPA, IPCC/TEAP
- HFCs ~ 80 MMTCO₂E; ODSs ~ 700 MMTCO₂E



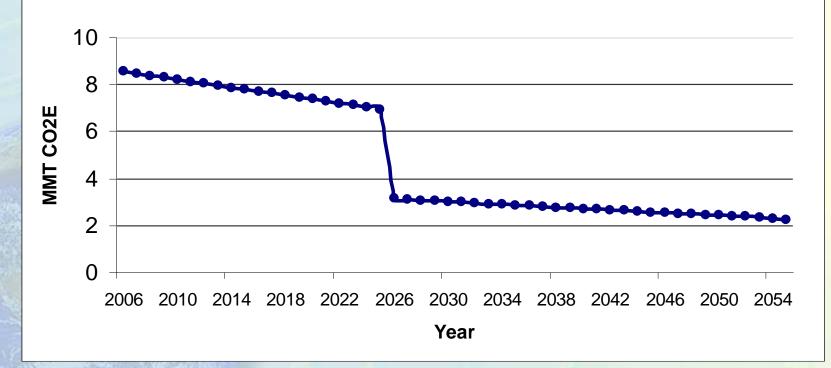
Banks of High-GWP GHGs in Foam



Emissions and Trends - Annual

Estimated Annual Emissions MMTCO₂E from Banks of Existing Insulating Foam in California

(Significant Reduction in 20 Years after Appliances Reach End-of-Life)



Foam Emission Equivalents

Reducing foam GHG emissions (9 MMTCO₂E) for just one year is equivalent to any one of the following:

- Removing 1.6 million cars and lightduty trucks from road for a year
- Saving 1 billion gallons of gasoline
- Eliminating CO₂ emissions from 1.9 coal-fired power plants for a year





Current Recovery & Destruction Programs

- All current programs are voluntary
- U.S. EPA sponsors the Responsible Appliance Disposal (RAD) Program
- RAD Program does not require foam recovery & destruction, but it is a potential option
- Building insulation is not currently recovered in North America or Europe (small-scale program in Japan)

Responsible Alliance Disposal (RAD) Program

RAD Program:

- RAD partners include Sears and 4 major utility companies in California
- Three recycling facilities in California with total refrigerant + foam recovery
- Consumers receive \$35 "bounty" for recycling old freezers and refrigerators still in operating condition
- Appliance recyclers receive funding from utilities to take inefficient appliances off the electrical grid; and a modest premium for additional foam recovery and destruction

Potential Control Strategies

Voluntary

- Continue existing appliance foam recovery program
- Expand appliance foam recovery through incentives
- Building foam insulation recovery prior to demolition, or post-demolition separation
- Other sources of foam options require additional research

Potential Control Strategies (continued)

- Regulatory
 - Landfill ban on foam containing High-GWP GHGs
 - Recovery & Destruction required for end-of-life foam
 - Enforcement mechanisms not yet determined

Costs

- Recovery & Destruction from Appliances (estimates from US EPA Vintaging Model):
 - Automated Recovery: Approximately \$6.50/MTCO₂E (\$7.60/appliance)
 - Manual Recovery is very labor intensive; seven times greater cost than automated system, at approximately \$48/MTCO₂E (\$56/appliance)
- Recovery & Destruction from Building Insulation:
 - No cost data
 - Cost will be researched and included in Life Cycle Analysis (LCA) study in 2009

Key Questions and Issues

- Emissions, Banks, and Cost
- Foam gases in landfills: how much degradation, recovery and combustion efficiencies, toxic by-products
- Additional research underway
- Foam emissions & banks
- Cost of various recovery systems
- Literature review of High-GWP GHGs in landfill gas

Working Group Formation

Stakeholders Include:

- Appliance & scrap metal recyclers,
 construction & demolition contractors, waste
 management industry, local government,
 landfill & transfer station operators
- Form Group and meet in Spring 2008
- If Interested, Please Provide Your Contact Information

Timeline (Estimated)

Spring 2008	1st Working Group/Stakeholder Consultation Meeting
Fall 2008	1st Public Workshop to Discuss Control Strategies and Options
Spring 2009	2nd Working Group/Stakeholder Consultation Meeting
Summer 2009	2nd Public Workshop on Proposed Regulation
Winter 2009	Board Meeting on Action

Contact Information

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More Information

- Visit: http://www.arb.ca.gov/cc/foam/foam.htm
- Join list serve at: http://www.arb.ca.gov/listserv/listserv.php

